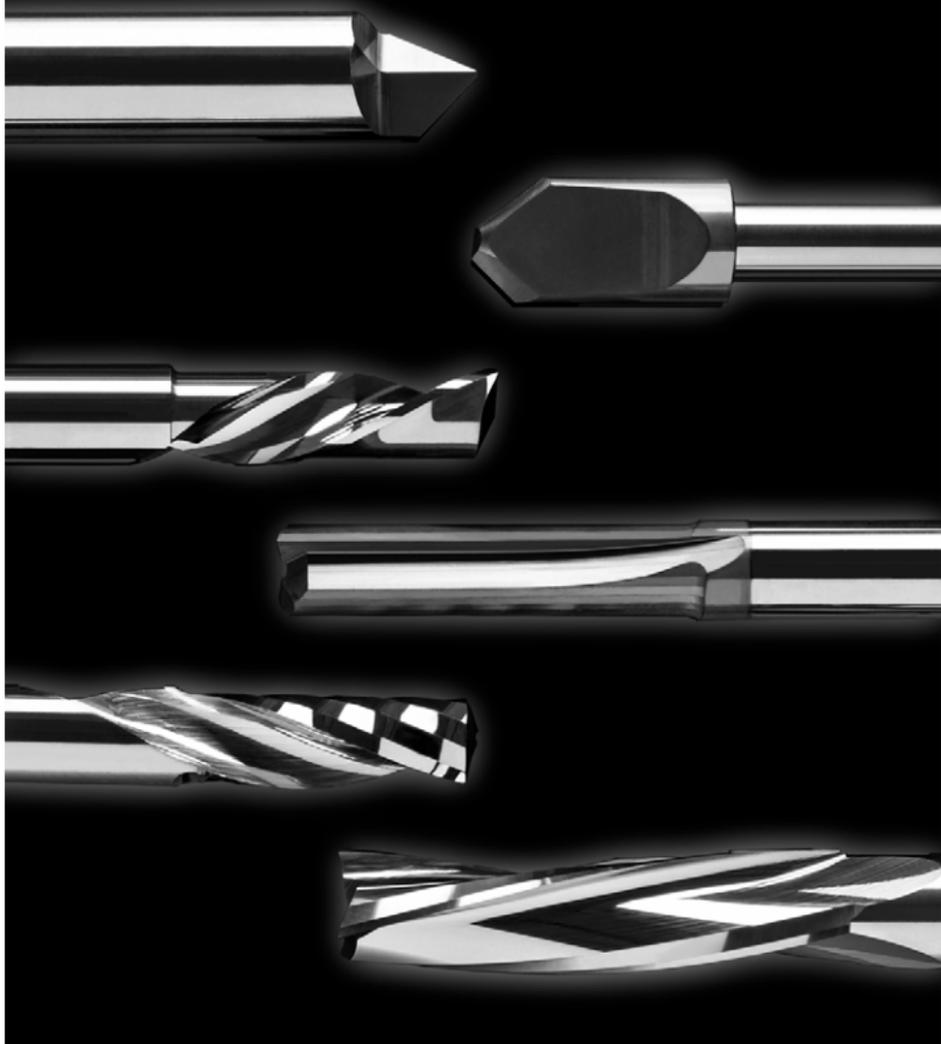


# SHARP EDGES.

CNC milling tools  
for sign making



**vhf**  
CREATING PERFECTION

## Single tooth cutters Varius®

large flute for optimal chip removal

30° spiral flute

- our all-rounder for plastics, non-ferrous metals and wood
- the specialist for aluminium composite plates/ Dibond®
- also available with a super-hard carbon coating
- single diameters available with diamond coating
- cutting edge diameters from 0.2 to 12 mm



## Single tooth cutters with polished flute

extremely sharp cutting edge

polished 25° spiral flute

faceted rear

- perfect for milling acrylic glass
- 25° spiral flute for a quick chip removal
- faceted rear and polished flute reduce the risk of clogging
- especially long cutting edges and undercuts available
- cutting edge diameters from 1 to 12 mm



Theis-Werbung



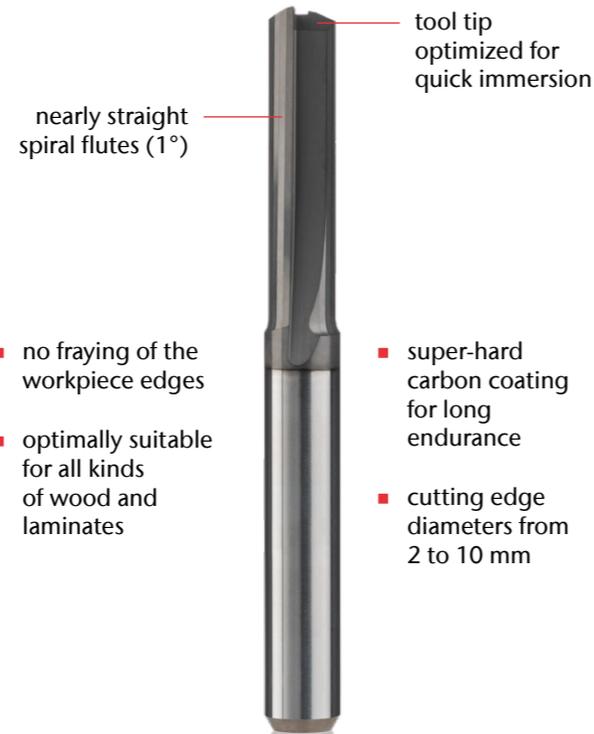
foliendesign GmbH

## V-slot cutters for aluminium composites



- for rectangular bendings in aluminium composites/Dibond® of up to 4 mm thickness
- balance grinding for high rates of feed and smooth running
- also available with a super-hard carbon coating
- uncoated types are regrindable
- bottom width 1.8 and 3.0 mm

## Double tooth cutters for wood



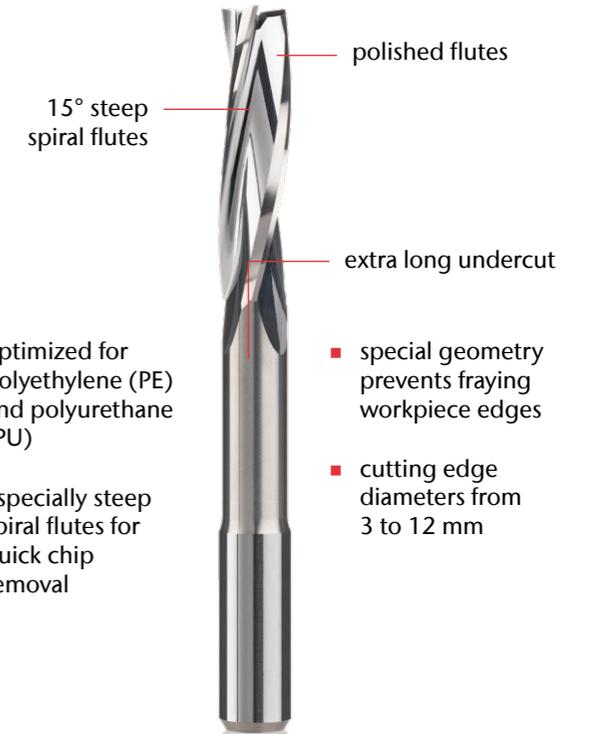
- no fraying of the workpiece edges
- optimally suitable for all kinds of wood and laminates
- super-hard carbon coating for long endurance
- cutting edge diameters from 2 to 10 mm

## Gravers



- universally applicable in plastics, wood and non-ferrous metals
- different top angles and engraving widths
- regrindable
- balance grinding for diameters from 6 mm on

## Triple tooth cutters for foam



- optimized for polyethylene (PE) and polyurethane (PU)
- especially steep spiral flutes for quick chip removal
- special geometry prevents fraying workpiece edges
- cutting edge diameters from 3 to 12 mm



# Exceptional tools made in Germany

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72119 Ammerbuch/Germany  
vhf.com | tools@vhf.de